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1G52540 - Selector Valve Repair Kit


The 1G52540 Selector Valve Repair Kit will include the following parts:

3 - Ports 

3 - Port O'rings 

3 - Spring Washers 

1 - Bearing 

1 - Housing O'ring 

1 - Backing Plate 

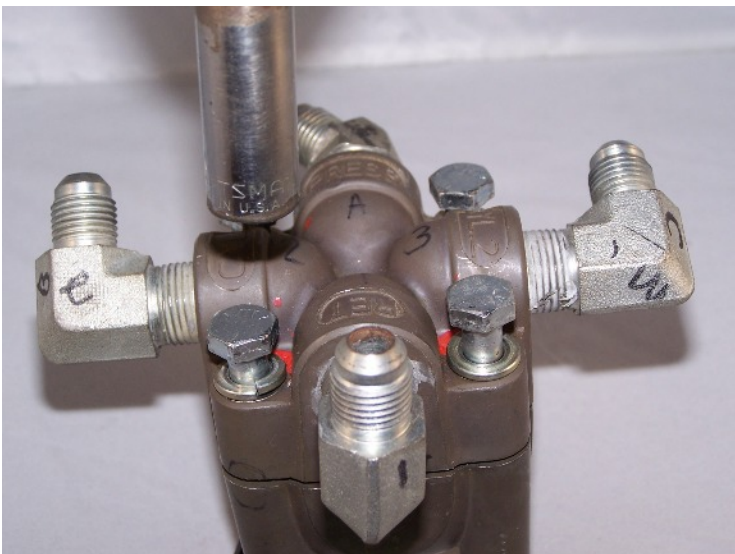
1 - Valve Shaft O'Ring 



Remove the selector valve from the system. In order to do this, you will need to remove the 4 bolts holding the valve to the underside of the system and you will need to remove the valve handle.



The valve handle can be removed by using a hex key to unscrew the set screw. There are two on the handle that will need to be unscrewed.



Once the valve has been removed from the recovery system, flip the valve over and remove the 4 bolts using a 7/16 socket.

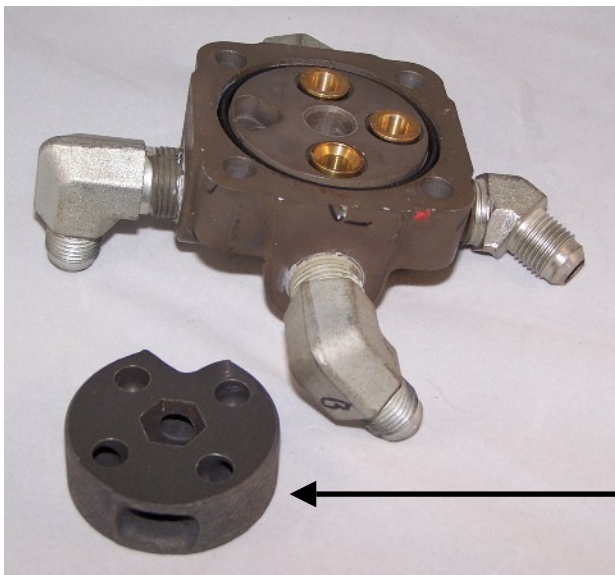


Flip the valve back over and sit the valve body on a table or bench. Carefully remove the valve head.



Remove the bearing, detent plate, detent sleeve, detent spring and detent ball. Set aside the detent plate, as you will be reusing this part.

Detent Plate



Remove rotor from valve body. Set this aside as you will be reusing this part as well

Rotor



Remove the 3 gold ports, the 3 spring washers located under the ports and the large housing o'ring from the valve body.

You are now ready to start rebuilding the valve.